

HONE HEADS

HB Type \varnothing 76 – 1000 mm

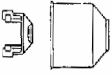
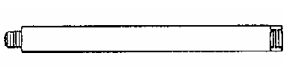
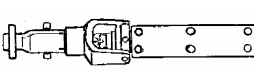


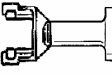
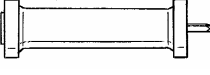

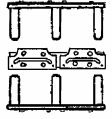



SUNNEN AG Fabrikstrasse 1 8586 Ennetaach/Erlen SWITZERLAND

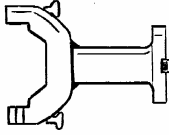
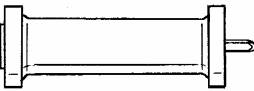
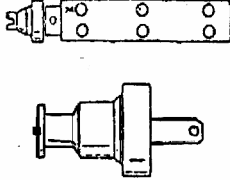
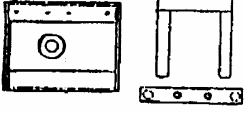
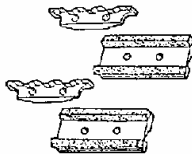
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HB TOOLING ø 76 - 205 mm

HONE HEADS for Stock Removal Rate in soft Steel up to 750 cm³/h						
Bore Diameter	Machine Coupling	Shaft Extension		Hone Body	Masterholder	Stone Sets (Double Length)
Ø mm		Length mm	Part No.			
Ø mm						
76 - 100	MPS-2200	1000 1600 1750	MPS-E2100 MPS-E2160 MPS-E2175	HB-76	MH-076 *	ø 76-87 with: H50 Stone Series
	EA-102 or EA-202 ***	3000 4000 5000	SEM-300 SEM-400 SEM-500		* for rouging and finishing 2 Set are needed	ø 85-100 with: H70 Stone Series (without Guide Shoes)
Ø mm						
97 - 125	EA-102 or EA-202 ***	1500 2000 3000	SE-150 SE-200 SE-300	HB-97	MH-097 *	FAST STOCK REMOVAL H70-A25, A45, A45N A47, A65
125 - 154	*** for HTH and HTC Machines	4000 5000	SE-400 SE-500		MH-125 **	J45, J63
150 - 205		5700	SE-570		MH-150 ** (** Includes 2 Set of MPS-M1660)	FINE FINISHING H70-J85, J87, J95 J97, C05
Shaft Extensions are assembled end to end for longer applications						
This Items are SUNNEN AG Switzerland Parts						

HB TOOLING ø 195 - 1000 mm

HONE HEADS for Stock Removal Rate in soft Steel up to 750 cm³/h						
Bore Diameter	Machine Coupling	Shaft Extension		Hone Body	Masterholder/ Cage	Stone Sets (Double Length)
Ø mm		Length mm	Part No.			
Ø mm						
195 - 260	EA-202 ***	1500 2000	SE-150 SE-200	HB-195	MHC-195 **	FAST STOCK REMOVAL H70-A25, A45, A45N A47, A65
260 - 340	*** for HTH and HTC Machines	3000 4000	SE-300 SE-400		MHC-260 ** MHC-340 **	J45, J63
340 - 450	or	5000 5700	SE-500 SE-570	HB-450	MHC-450 **	
450 - 560	EA-102	for HB-450			MHC-560 **	FINE FINISHING H70-J85, J87, J95 J97, C05
560 - 670		2000	SE-210 (OD 88mm)		MHC-670 **	
670 - 780		3000	SE-310 (OD 88mm)		MHC-780 **	
780 - 890		4000	SE-410 (OD 88mm)			
890 - 1000		5000 5700	SE-510 (OD 88mm) SE-580 (OD 88mm)		MHC-890 ** (** Includes 2 Set of MPS-M1660)	
Shaft Extensions are assembled end to end for longer applications						
This Items are SUNNEN AG Switzerland Parts						
When using SUNNEN AG Tooling on HTB or HL-Machines change Gear Set in MPS-100. Ordering by Part No. HDUF25-120-BLS						
Tools for above 1000 mm available on request. Specifications subject to change without notice						