

# Superabrasive Stone Sets Repair Parts

## Superabrasive Stone Sets for Portable Hones

### Metal Bond Diamond and Borazon/CBN Stone Sets

Use to increase stock removal rates or abrasive life when compared to A or J stones, resin or vitrified diamond and Borazon/CBN stones. First time users of metal bond superabrasive stone sets must order S18-KV1X Master Holder Set. Replacement stone can be ordered without reordering KV1X Master Holders.

Master Holder Number	Stone Set Number	Diameter Range	
		mm	inches
T20-KV1X	T20-__XG94	51 - 56	2.0 - 2.2
U22-KV1X	U22-__XG94	56 - 61	2.2 - 2.4
V24-KV1X	V24-__XG94	61 - 66	2.4 - 2.6

The \_\_ in the stone set number is for the metal bond abrasive code. This set consists of two L16 superabrasive stones and two roughing guides. Select the L16 metal bond superabrasive stone desired from the stone selection guide found on page 39. *Master Holders available 4 weeks after receipt of order. Stone sets available 1 week after receipt of order.*

### Diamond and Resin Borazon/CBN Sets

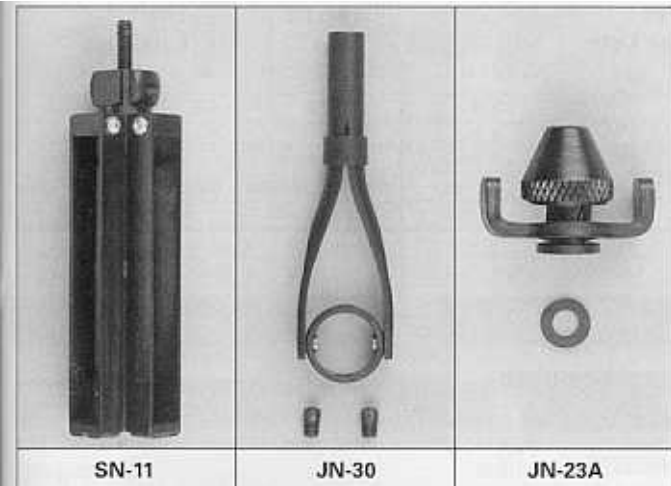
For honing carbide, ceramic, glass and hardened steel. Available in 82.55 mm (3 1/4") or 101.6 mm (4") stone length. For 82.55 (3 1/4") length add -85 to stone number.

Diamond Stone	Borazon Stone
DV-47	NR53 Resin Bond
DV-57	NR83 Resin Bond
DV-87	—
DV-07	—

Ex: T20-NR53  
Available 1-2 weeks after receipt of order.

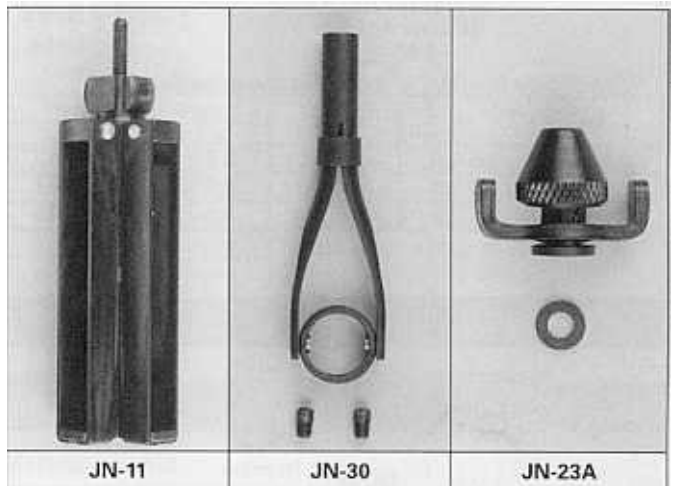
# Portable Hones and Accessories

### SN-75 Portable Hone



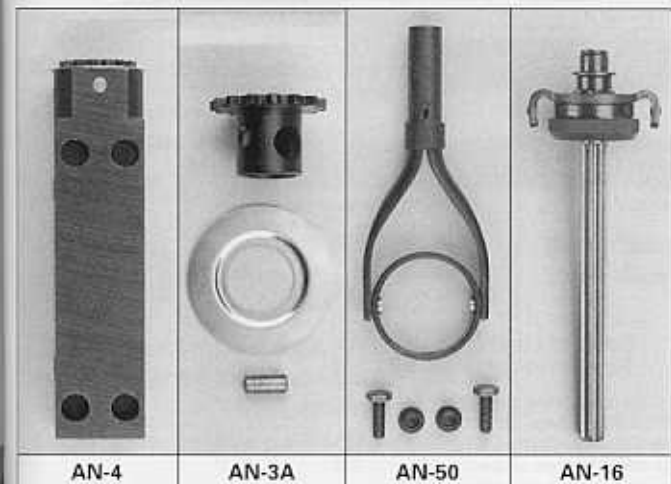
- SN-11 Hone Body
- JN-30 Universal Joint Complete
- JN-23A Adjusting Nut and Washer

### SN-95 Portable Hone



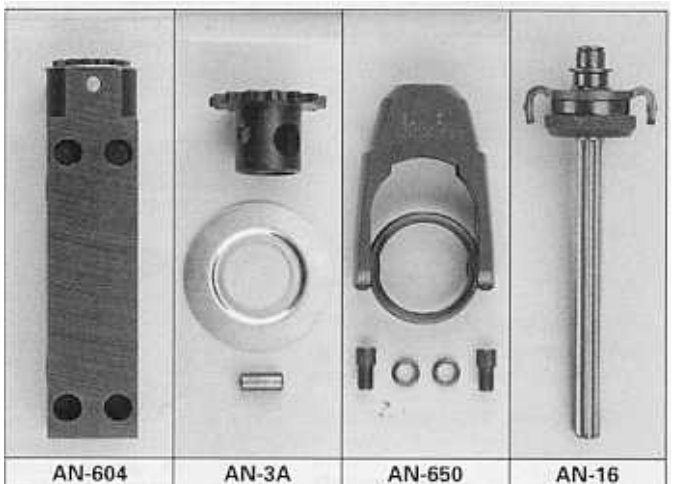
- JN-11 Hone Body
- JN-30 Universal Joint Complete
- JN-23A Adjusting Nut and Washer

### AN-112 Portable Hones



- AN-4 Hone Body
- AN-50 Universal Joint Complete
- AN-16 Center Pinion Adjustment
- AN-3A Body Gear

### AN-815 Portable Hone



- AN-650 Hone Body
- AN-604 Universal Joint Complete
- AN-16 Adjusting Nut and Washer
- AN-3A Body Gear Set